

Consider the Construction of the Construction

- Designed for GSM BTS Receiver IF Applications
- Compatible with National Semiconductor Chip Set
- Very Flexible Impedance Matching
- Unbalanced or Balanced Input or Output
- 9.1 x 7.1 mm Version of the SF1115A-1
- Complies with Directive 2002/95/EC (RoHS)

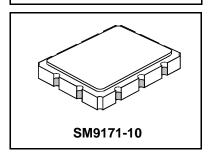


Absolute Maximum Ratings

Rating	Value	Units
Maximum Incident Power in Passband	+15	dBm
Max. DC voltage between any 2 terminals	30	VDC
Storage Temperature Range	-40 to +85	°C
Suitable for lead-free soldering - Max. Soldering Profile	260°C	for 30 s

SF1115A

199 MHz SAW Filter



Electrical Characteristics

	Characteristic	Sym	Notes	Min	Тур	Max	Units
Nominal Center F	requency	f _C	1		199.000		MHz
Passband	Insertion Loss at fc	IL	1			7.0	dB
	1 db Passband	BW ₁		±100			kHz
	Amplitude Ripple over fc±100 kHz		1, 2			0.5	dB _{P-P}
	Group Delay Variation over fc ±100 kHz	GDV	1			500	ns _{P-P}
Rejection	Room Temperature fc+800 to fc+400 kHz			10			
	Room Temperature fc-800 to fc-400 kHz		1	10			
	fc-800 to fc-600 and fc+600 to fc+800 kHz		1	20			
	fc-30 MHz to fc-800 kHz		1, 2, 3	30			dB
	fc+800 kHz to fc+17 MHz		1	30			
	fc-80 MHz to fc-30 MHz		1	35			
	fc+17 Mhz to fc+80 MHz		†	35			
Operating Tempe	erature Range	T _A	1	-35		+85	°C
Frequency Temp	erature Coefficient	FTC	1		0.032		ppm/°C ²
Impedance Matc	hing to 50Ω Unbalanced			Ext	ernal L-C		•
Impedance Matc	hing to 200Ω Balanced	External L-C					
Impedance Matc	hing to 50Ω Input / 400Ω Output			Ext	ernal L-C		
Case Style			SMP9	9171-10 9.1 x 7	7.1 mm Nomina	I Footprint	
Lid Symbolization	n (YY = year, WW = week)			RFM SF	1115A YYWW		

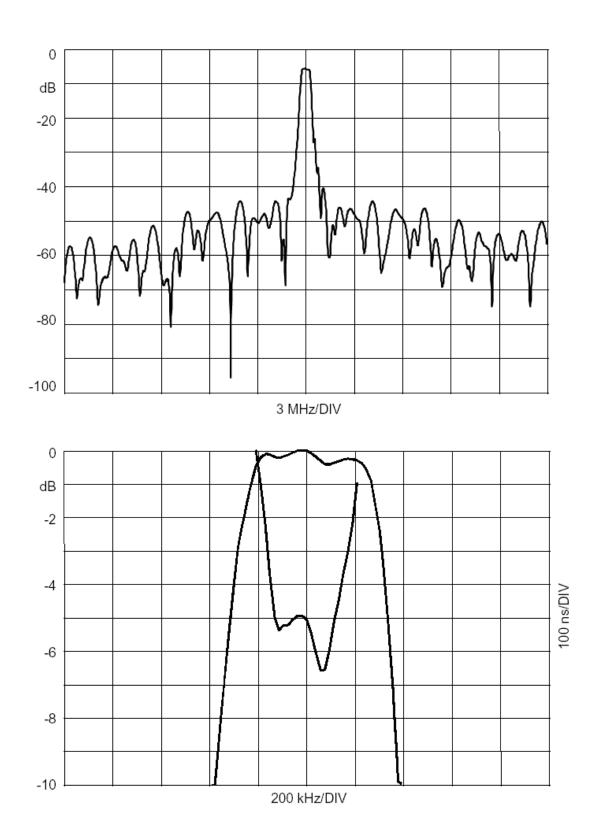
Notes

- 1. Unless noted otherwise, all specifications apply over the operating temperature range with filter soldered to the specified demonstration board with impedance matching to 50 Ω and measured with 50 Ω network analyzer.
- Unless noted otherwise, all frequency specifications are referenced to the nominal center frequency, fc.
- Rejection is measured as attenuation below the minimum IL point in the passband. Rejection in final user application is dependent on PCB layout and external impedance matching design. See Application Note No. 42 for details.
- 4. The turnover temperature, T_O , is the temperature of maximum (or turnover) frequency, f_o . The nominal frequency at any case temperature, T_c , may be calculated from: $f=f_o[1-FTC(T_o-T_c)^2]$.
- 5. The design, manufacturing process, and specifications of this filter are subject to change.
- 6. Either Port 1 or Port 2 may be used for either input or output in the design. However, impedances and impedance matching may vary between Port 1 and Port 2, so that the filter must always be installed in one direction per the circuit design.
- 7. US and international patents may apply.
- 8. Electrostatic Sensitive Device. Observe precautions for handling.



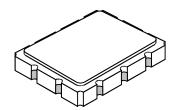
Electrical Connections

Connection	Terminals
Port 1 Hot	10
Port 1 Gnd Return	1
Port 2 Hot	5
Port 2 Gnd Return	6
Case Ground	All others



SM9171-10 Case

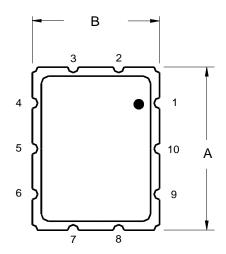
10-Terminal Ceramic Surface-Mount Case 9.1 x 7.1 mm Nominal Footprint

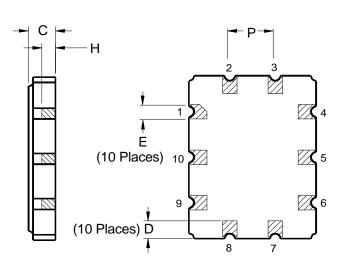


Case Dimensions										
Dimension		mm		Inches						
Dilliension	Min	Nom	Max	Min	Nom	Max				
Α	8.86	9.09	9.40	0.349	0.358	0.370				
В	6.88	7.11	7.40	0.271	0.280	0.291				
С		1.91	2.00		0.075	0.079				
D		0.99			0.039					
E		0.79			0.031					
Н		1.0			0.039					
Р		2.54			0.100					

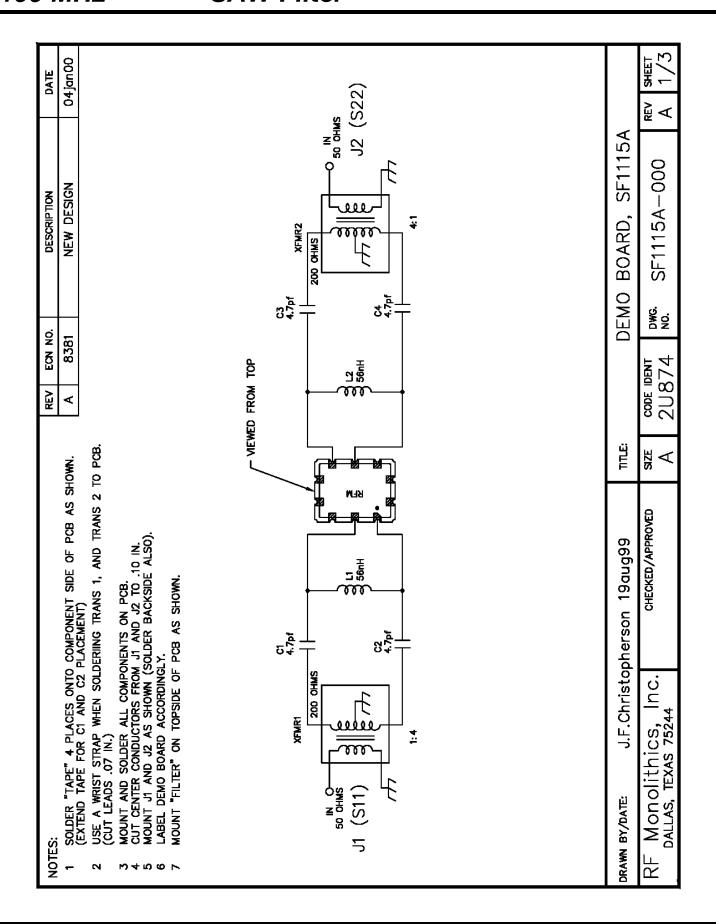
Materials									
Solder Pad Termination	Au plating 30 - 60 μinches (76.2-152 μm) over 80- 200 μinches (203-508 μm) Ni.								
Lid	Fe-Ni-Co Alloy Electroless Nickel Plate (8-11% Phosphorus) 100-200 µinches Thick								
Body	Al ₂ O ₃ Ceramic								
Pb Free									

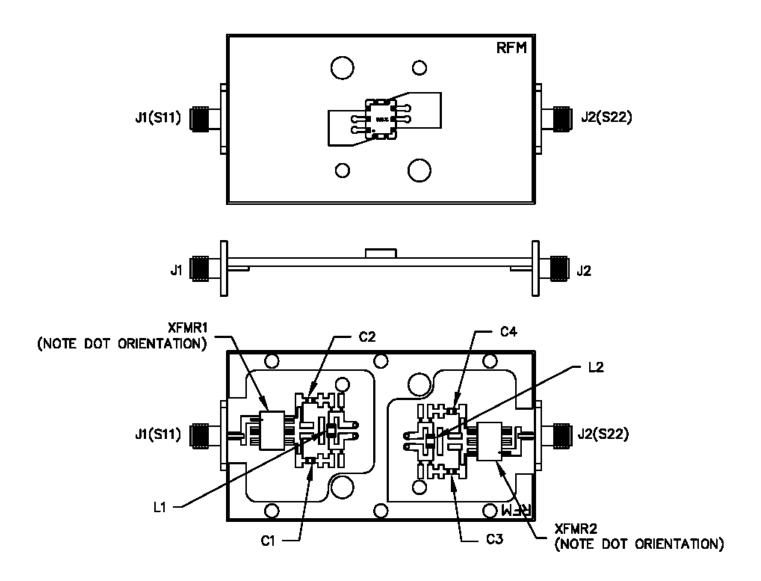
Electric	Electrical Connections								
	Connection	Terminals							
Port 1	Input or Return	6							
	Return or Input	5							
Port 2	Output or Return	1							
	Return or Output	10							
	Ground	All others							
Single	Ended Operation	Return is ground							
Differe	ntial Operation	Return is hot							





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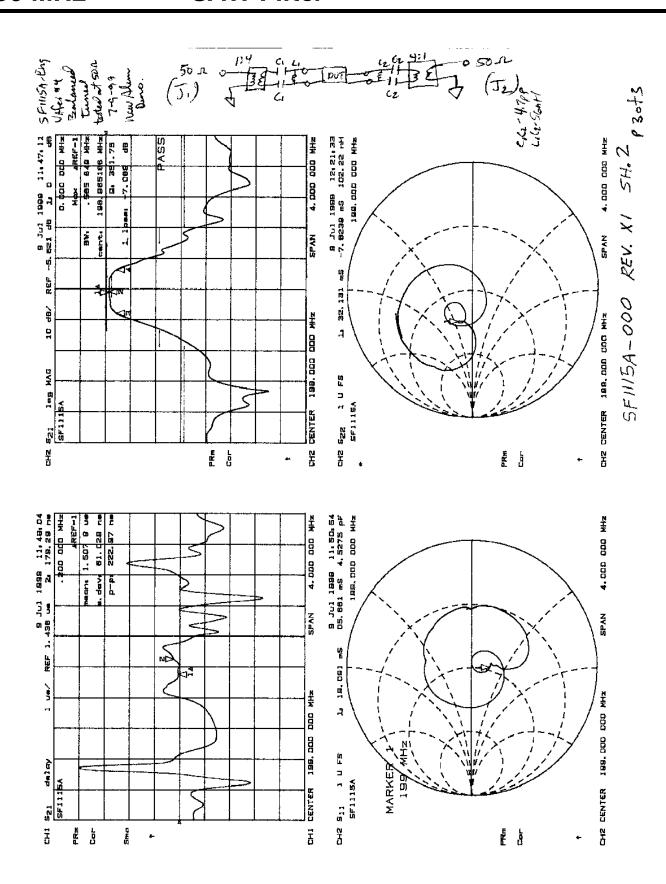




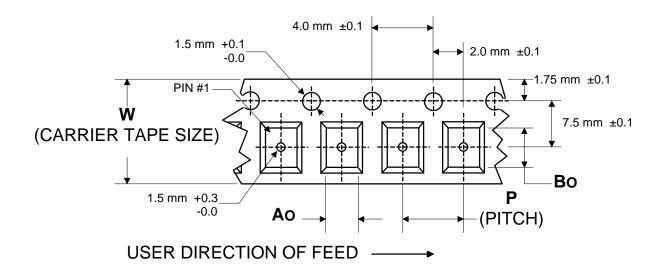
SAW Matching Components

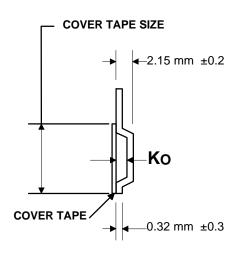
Reference Designator	Value	Additional Information
C1	4.7 pF	0805 Presido ± 0.25pF
C2	4.7 pF	0805 Presido ± 0.25pF
L1	270 nH	1008 Coilcraft Q=65 @ 350MHz 10%
L2	330 nH	1008 Coilcraft Q=65 @ 350MHz 10%
C3	18 pF	0805 Presido ± 0.25pF
C4	18 pF	0805 Presido ± 0.25pF
xfmr1	1:4	ADT 4-1UT, 300-600MHz
xfmr2	4:1	ADT 4-1UT, 300-600MHz

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COMPONENT ORIENTATION and DIMENSIONS

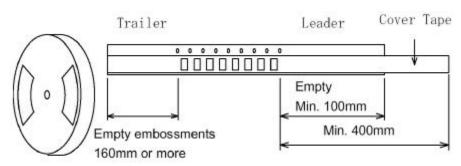




Carrier Tape Dimensions										
Ao	7.55 mm	±0.1								
Во	9.59 mm	±0.1								
Ko	2.30 mm	±0.1								
Pitch	12.0 mm	±0.1								
w	16.0 mm	±0.3								

Leader and Trailer specifications (Based upon EIA-481)

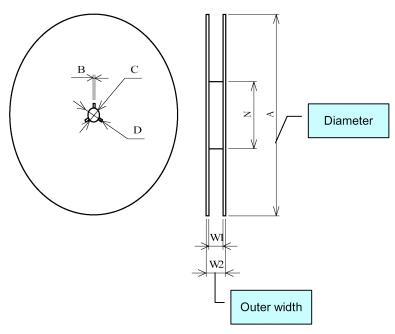
Dimensions of the leader and trailer



7 Inch Reel Quantity 500														
Symbol	Symbol A N C D B W1 W2										V ₂			
Dimension	178	+0 -4	60	±1	13	+0.5 -0.2	20.2	+1.5 -0	2	±0.5	16.4	+2 -0	22.4	MAX

13 Inch Reel Quantity 2000														
Symbol	Symbol A N C D B W1 W2										/ ₂			
Dimension	330	+0 -4	100	±2	13	+0.5 -0.2	20.2	+1.5 -0	2	±0.5	16.4	+2 -0	22.4	MAX

Dimensional drawing of the reel

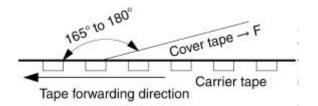


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Additional items

(1) Cover tape peeling strength

The cover tape shall be adhered evenly to the carrier tape along both sides in the pulling direction. The cover tape peeling strength shall be as follows for an angle between the cover tape and the pulling direction of 165° to 180° (see the figure) and a peeling speed of $300 \text{mm/min.} \pm 10 \text{mm/min.}$ [EIA-481] 0.1N to 1.3N for a tape width of 12 to 56mm



Fixing method

- 1. Insert the tip of the carrier tape into the groove.
- 2. Fix the tip of the cover tape with adhesive tape.

Tape material

- (1) Carrier tape [anti-charging treatment: carbon used] Surface resistivity: 1 x 10⁸ or less Material: Polystyrene or Polycarbonate
- (2) Cover tape material: Polyester (anti-charging treated) Surface resistivity: 1×10^{12} or less t = 50 to $100\mu m$ width = 13.3mm

Warranty periods

Cover tape peeling strength and mounting performance of stored components.

2-1. Cover tape peeling strength: One year after delivery (Peeling strength: 0.1N to 1.3N)

Number of missing components

There shall not be two or more consecutive missing components. Also, the maximum number of missing components shall be the larger of one piece or 0.1%.

Storage environment

Keep the product on which taping has been performed to a temperature below 40°C and a humidity within 80% RH. Do not subject in the direct sun.

Labeling

The following items are labeled on the surface of a reel. Product Part Number, Date Code, Quantity

Reel labels shall follow the format shown below. The long side of the label must measure between 2.75 and 4.0 inches (68 to 100 mm). The short side of the label must measure between 1.5 and 2 inches (38 to 80 mm). Bar codes must conform to AIAG standard B10.

Information that is on the label:

Device Type: RFM part number

Code: RFM designated part ID or part date code

Reel ID: Manufacturing reel identification Reel Qty: Quantity of parts on the reel

Work Order: Manufacturing work order number Date: Date product was loaded on tape and reel. Company Identification: R. F. Monolithics, Inc.

*Q. C.: Area for QA stamps, other information is required

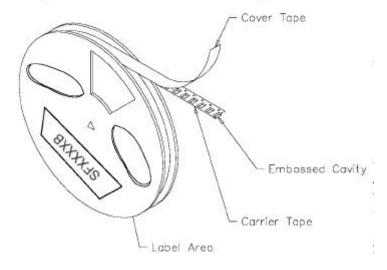
Country of assembly





Examples of acceptable reel labels

Location of label on reel is shown below. Reel labels must be placed entirely on plastic, without covering open sections of the reel. Design of reel must satisfy this requirement. Pin #1 must be located on the side opposite the reel label.



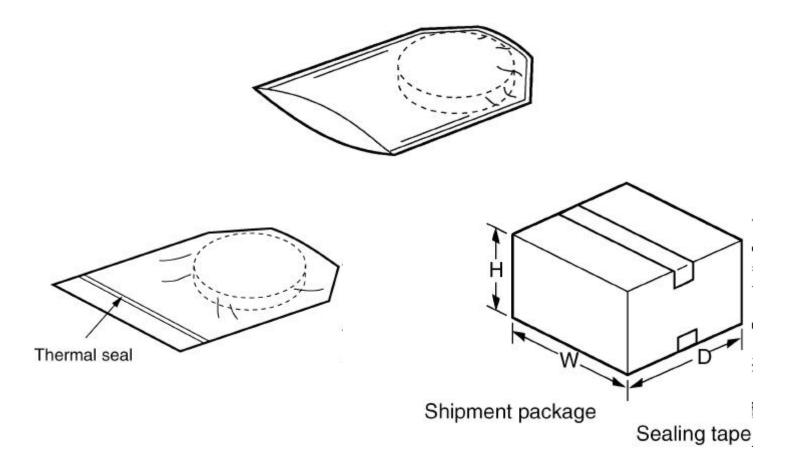
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Package for Shipment

	Quanity Per Reel	Number Reels Per Carton	External Caton Dimensions	Reel Weight	Shipping Carton Weight	Total Weight
7 Inch Reel	500	4	254 x 254 x 127 mm 10 x 10 x 5 inches	896 g	448 g	1344 g
	500	10	254 x 254 x 203 mm 10 x 10 x 8 inches	448 g	2688 g	
	Quanity Per Reel	Number Reels Per Carton	External Caton Dimensions	Reel Weight	Shipping Carton Weight	Total Weight
13 Inch	2000	2	356 x 356 x 102 mm 14 x 14 x 4 inches	1288 g	448 g	1736 g
Reel	2000	4	356 x 356 x 178 mm 14 x 14 x 7 inches	2576 g	448 g	3024 g
	2000	8	356 x 356 x 356 mm 14 x 14 x 14 inches	5152 g	448 g	5600 g



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RFM Qualification and Reliability Test									
	Test	Standard	Test Parameters	Pass / Fail Criteria					
1	Life at Elevated Temperature	MIL-STD-202 Method 108 Condition C	1,000 Hours 125°C Unbiased						
2	Temperature Cycling	JESD22 Method JA-104 Air-to-Air	-55 xCto +125 xC 20 min. Dwell 1,000 cycles	Within					
3	Vibration, Variable Frequency	MIL-STD-883 Method 2007 Condition B	50g Max. 4 Cycles, 3 Axis 20 Hz to 2 kHz to 20 Hz	Electrical & Hermetic Spec. (Note 1)					
4	Mechanical Shock	MIL-STD-883 Method 2002 Condition B	1,500g Max. 5 Shocks ±3 Axis						
5	Destructive Bond Strength	MIL-STD-883 Method 2011 Condition C	Wire Bond Pull Strength	2.0 grams (After Seal)					
6	Die Shear Strength	MIL-STD-883 Method 2019	Shear Strength	0.6 kg (Strength/area limit in development)					
7	Solderability (Note 2)	J-STD-002 Method B	8 hr. steam age 245 x C solder temperature 5 second dwell	>95% wetted surface					
8	Physical Dimensions	JESD22 Method JB-100	Critical Dimensions	Within specifications					
9	Temperature Characteristics	RFM Procedure	Frequency over Temperature	Within specifications					
10	Terminal Strength (Note 2)	MIL-STD-833 Method 2004 Condition A & D	Cond. A-Lead Tension Cond. B -Pad Adhesionr 24	8 oz 30 sec. Visual Requirements & meets Hermetic Spec.					
11	Resistance to Solvents	MIL-STD-883 Method 2015	Solvents a, b, d	Visual Requirements					
12	Steady State Life	MIL-STD-883 Method 1005	1,000 Hours Max. Operating Temperature Rated Voltage	Within Electrical & Hermetic Spec. (Note 1)					
13	Internal Water- Vapor Content	MIL-STD-883 Method 1018		< 5,001 PPM					
14	Constant Acceleration	MIL-STD-883 Method 2001 Y1 Direction	30,000g	Within Electrical & Hermetic Spec. (Note 1)					
15	Substrate Attach Strength	MIL-STD-883 Method 2027	Tensile Strength of Die Attachment	Custom per Device					

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